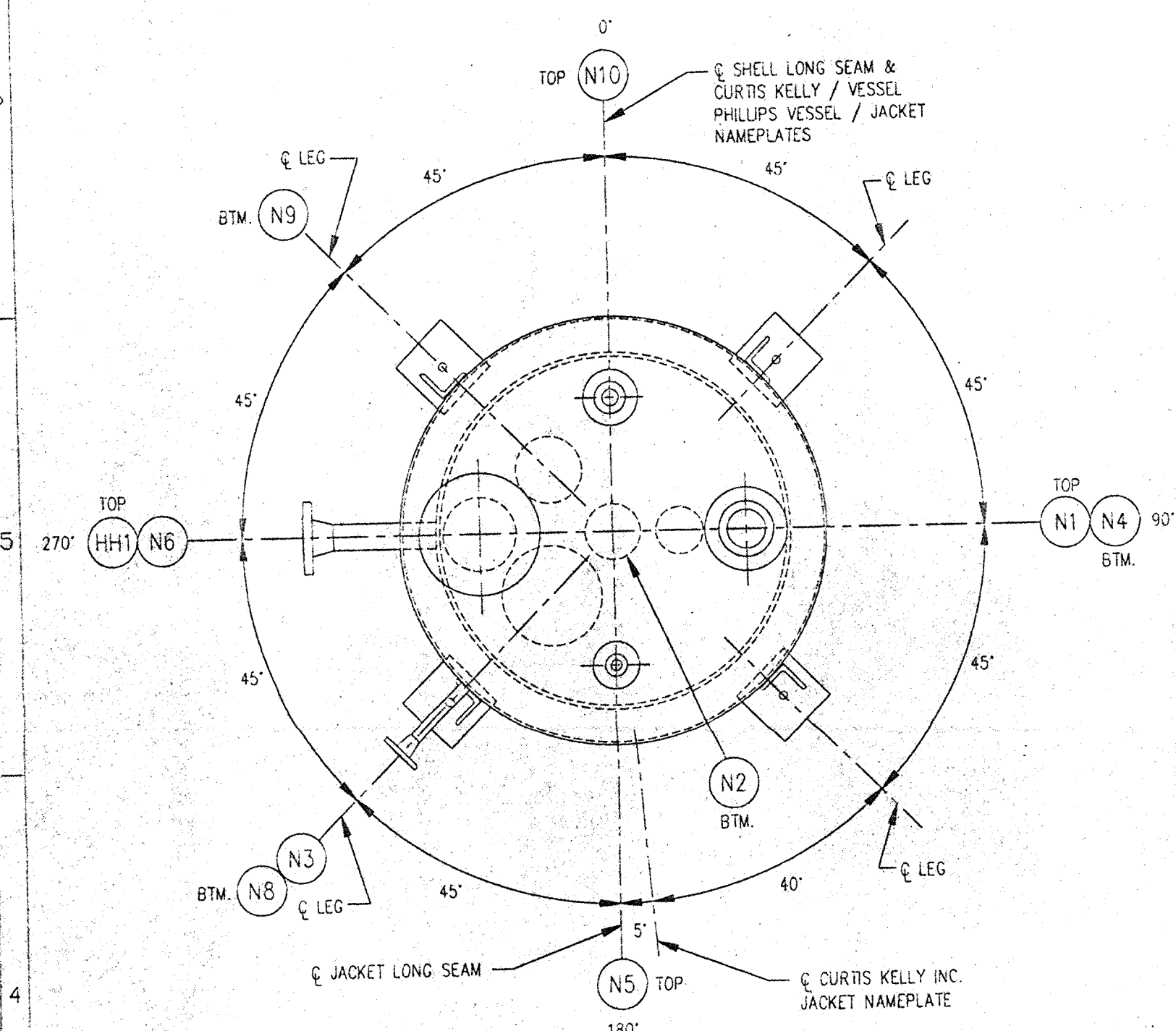
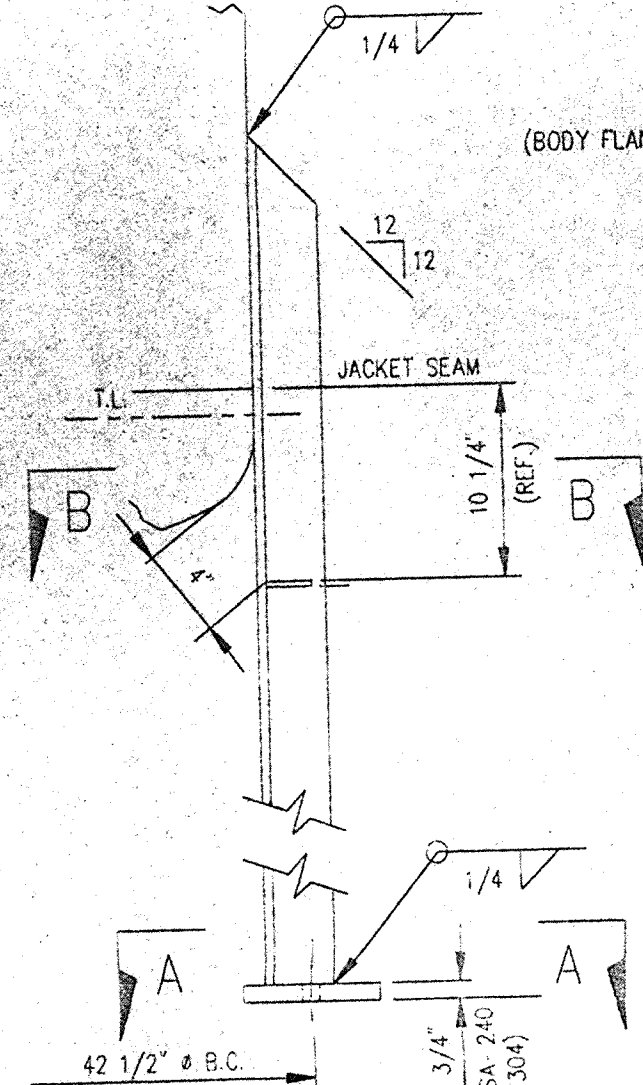


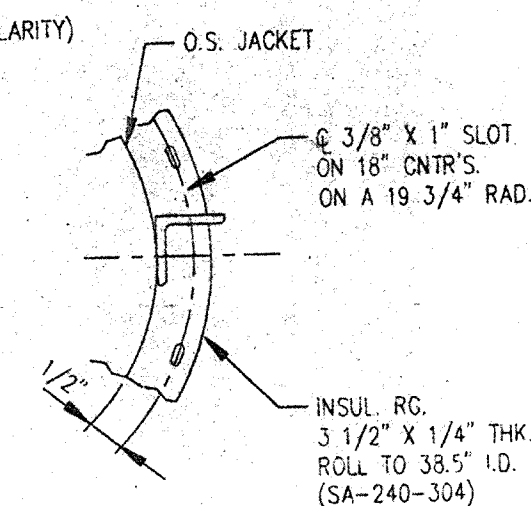


PLAN

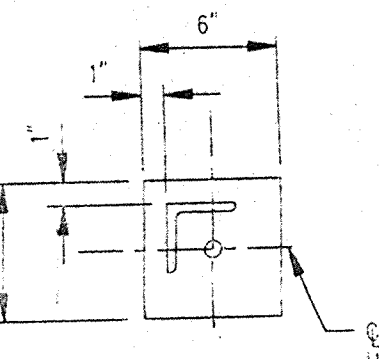
(BODY FLANGES NOT SHOWN FOR CLARITY)



LEG SUPPORT DETAIL



SECTION B-B



SECTION A-A

N10 N5 N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

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N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

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N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

HH1

N3

N4

N2

N8

N9

N6

N7

N10

N5

N1

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N5

N1

HH1

N3

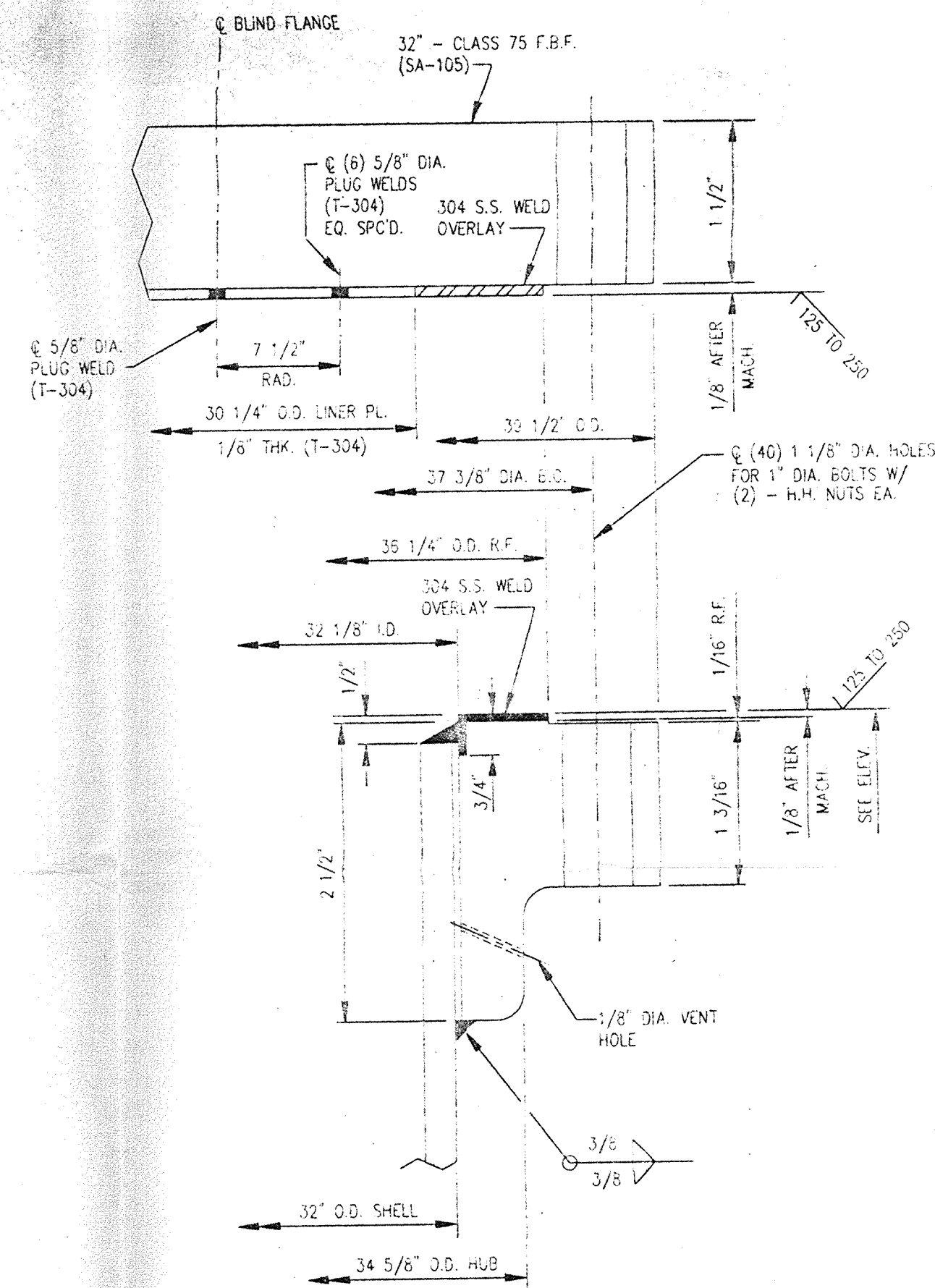
N4

N2

N8

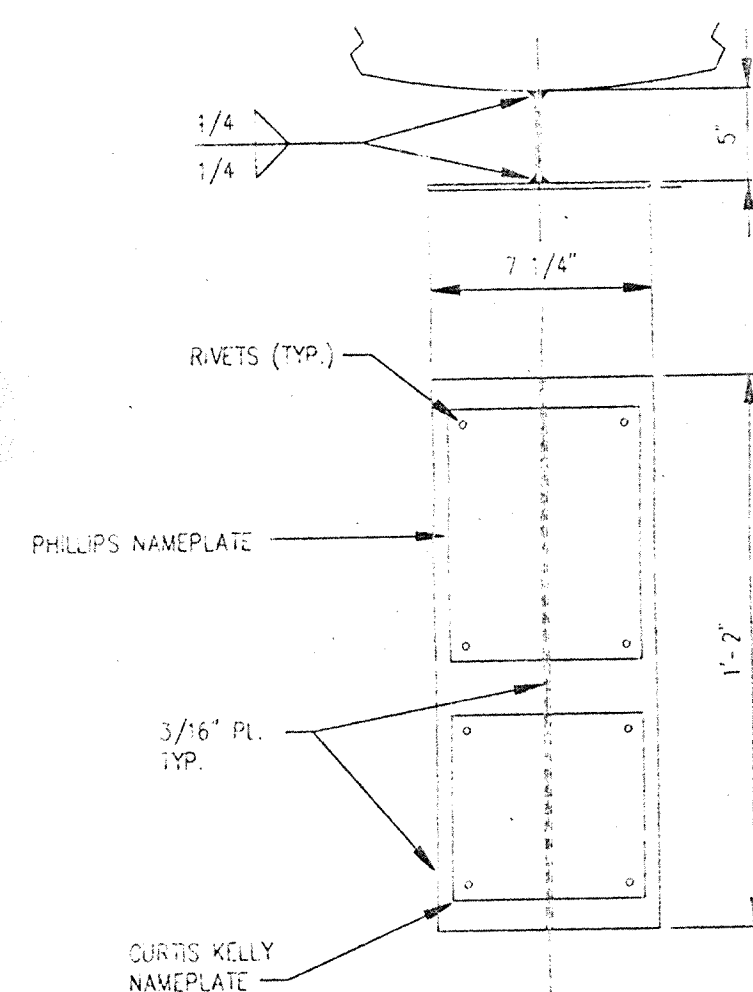
N9

N6

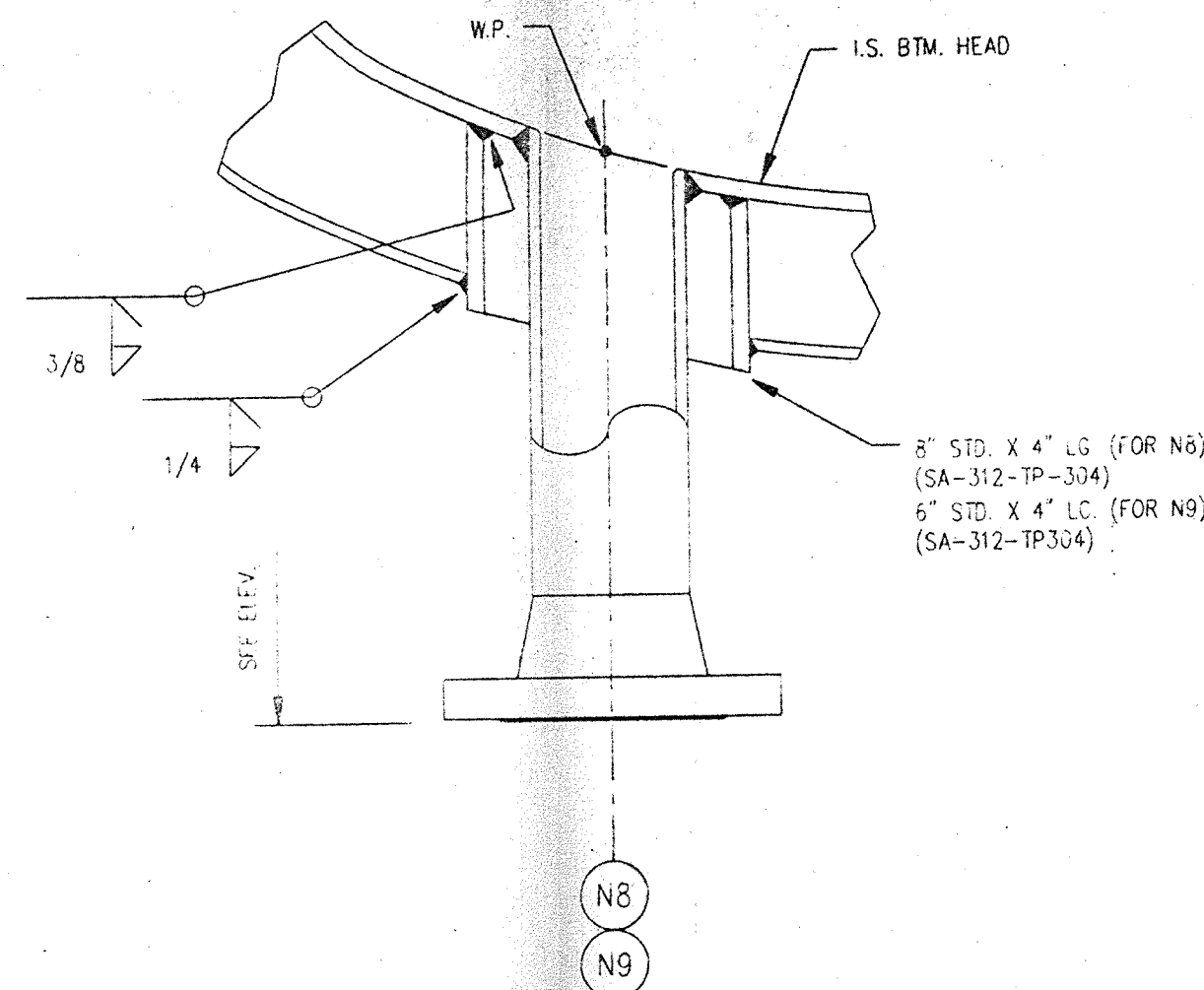


BODY FLANGE DETAIL

32" CLASS 75 F.B.F. FLG.
EXCEPT AS MODIFIED

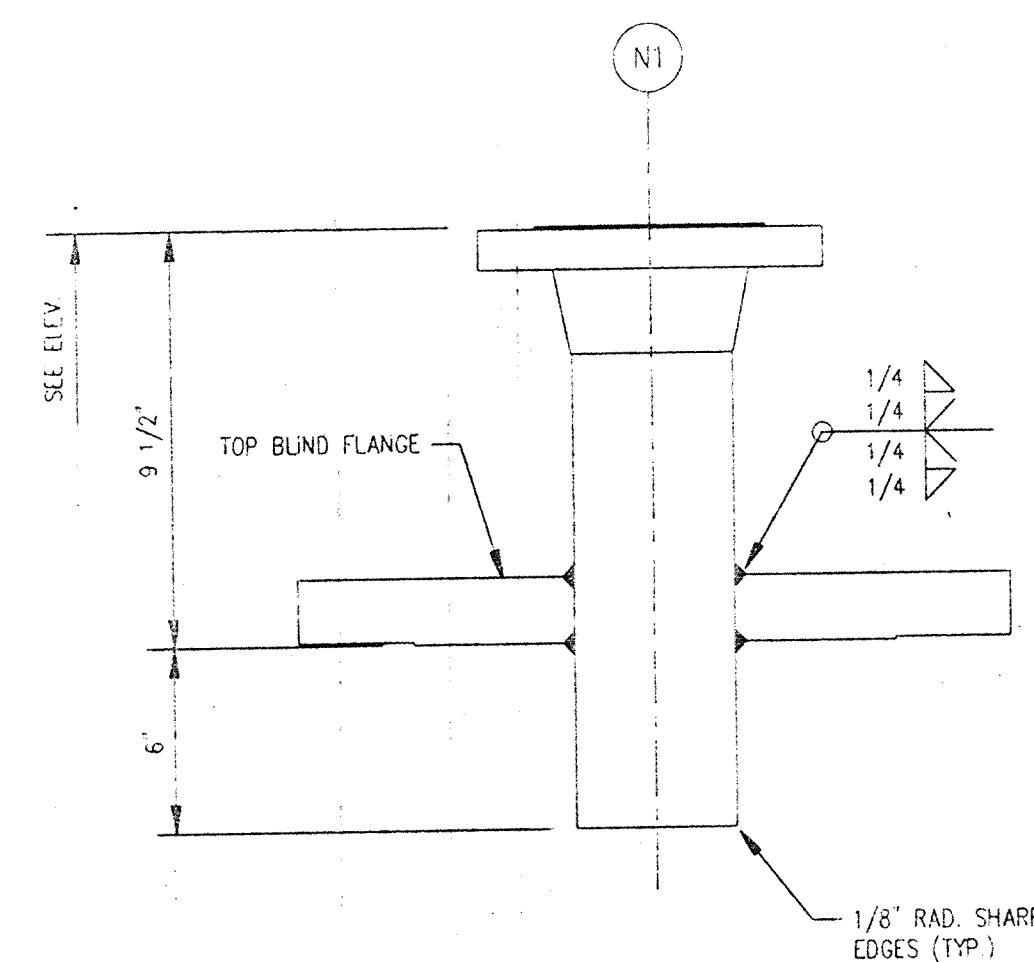


NAMEPLATE BRACKET

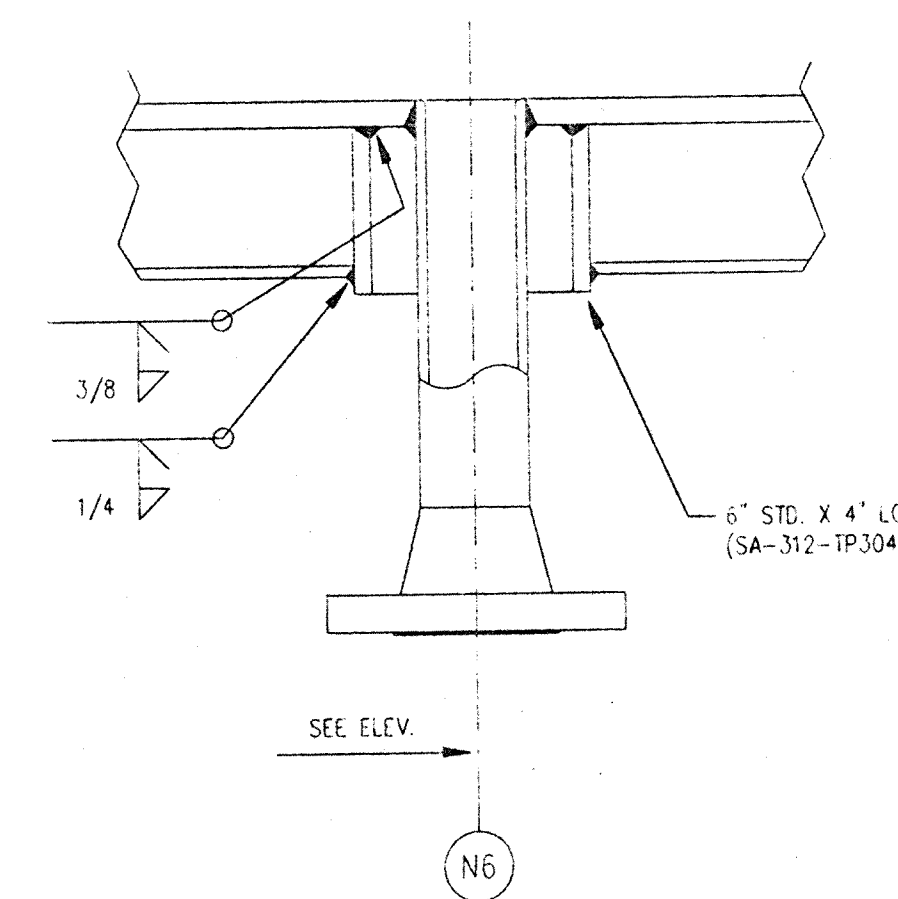


NOZZLE "N8" DETAIL

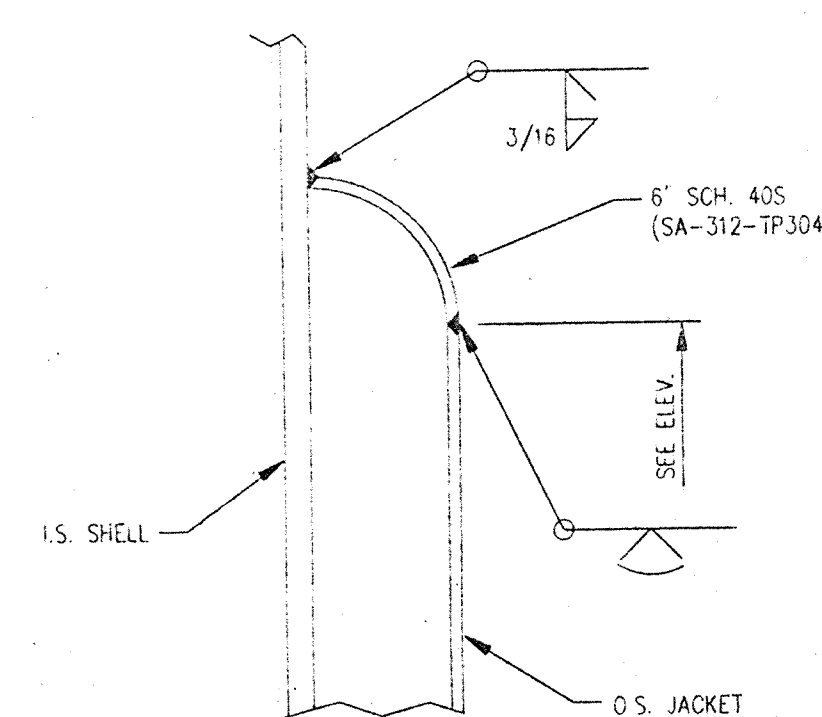
NOZZLE "N9" DETAIL



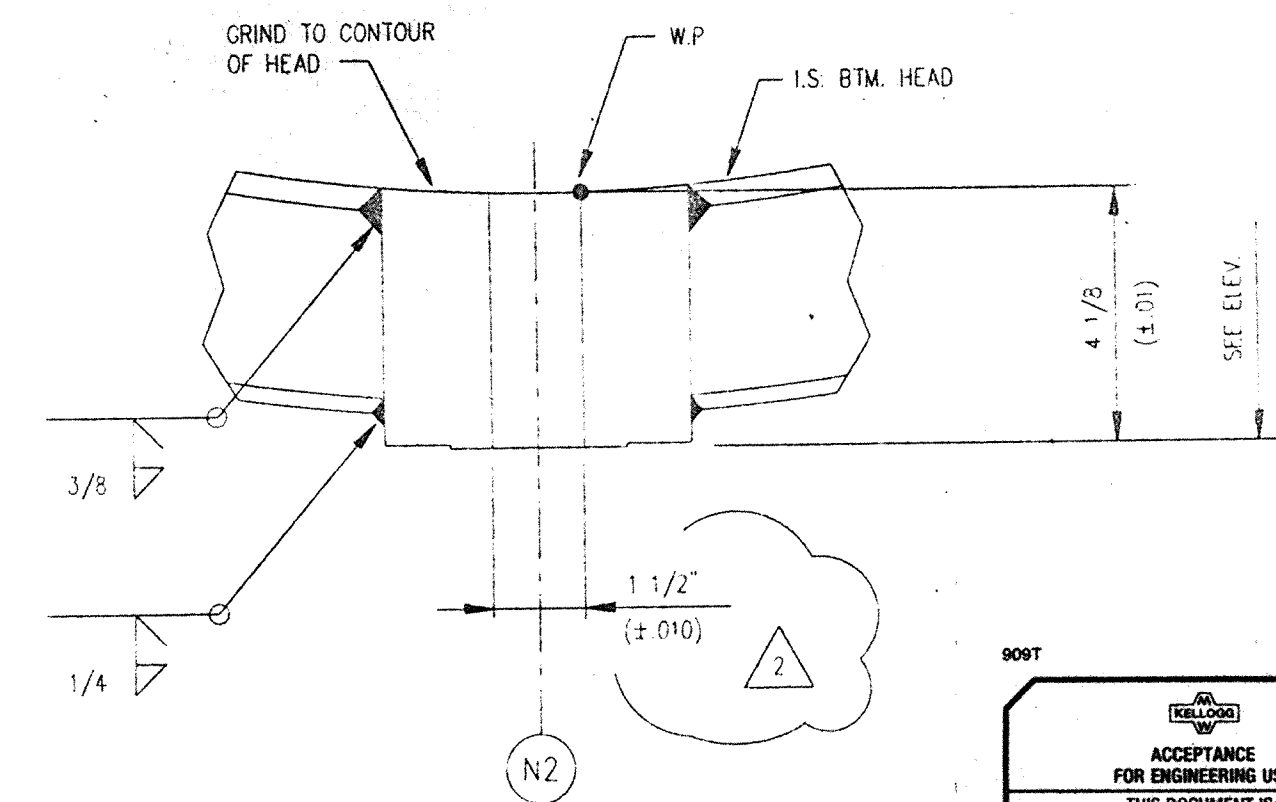
NOZZLE "N1" DETAIL



NOZZLE "N6" DETAIL



DETAIL JACKET CLOSURE



NOZZLE "N2" DETAIL

ACCEPTANCE FOR ENGINEERING USE	
THIS DOCUMENT IS:	
ACCEPTED	(AC)
ACCEPTED WITH COMMENTS	(AC-C)
NOT REVIEWED-ACCEPTED	(NR)
NOT ACCEPTED	(NAC)
ACCEPTANCE DOES NOT RELIEVE VENDOR FROM FURNISHING MATERIAL IN CONFORMANCE WITH ORDER. REFER TO VDR-1 FOR FULL DEFINITION OF ACCEPTANCE CONDITIONS.	
DIVISION 1111	SIGNED 12/10/95
DATE 12/10/95	

CERTIFIED BY CURTIS KELLY, INC.	
EXT. SHELL	80 / PSIG @ TEMP. 325 F
INT. SHELL	50 / PSIG @ TEMP. 325 F
W.A.W. PRESS.	80 / PSIG @ TEMP. 325 F
W. RT-1	80 / PSIG @ TEMP. 325 F
MFR SERIAL NO.	1275
SPEC NO.	PS-2001-220000-95-5077
BUILT FOR: M.W. KELLOG CO. / PHILLIPS SUMIKA POLYPROPYLENE	
SIZE & SERVICE: 32" O.D. X 6'-9" FACE / TAN W/ 38" I.D. JACKET	
MFR DWG NO.	4646-1275
CO. DWG NO.	PCB-2E23-V152
P.O. NO.	6014-02D1-D413-02
S.O. NO.	1275
INT. THK.	3/16"
MATL	SA-240-304
CORR. ALLOW	0"
SHELL THK.	25"
MATL	SA-240-304
CORR. ALLOW	0"
HEAD TYPE	JKT
THK.	25"
MATL	SA-240-304
CORR. ALLOW	0"
EMPTY WT.	3550
WTT	#95002010

DETAIL PHILLIPS NAMEPLATE

REFERENCE DRAWINGS		REVISIONS			
NUMBER	DESCRIPTION	NO.	DESCRIPTION	BY	DATE
0	ISSUE FOR APPROVAL	RG	GHL	4-21-95	
1	ISSUE FOR CONSTRUCTION	RG	GHL	5-15-95	
2	AS NOTED	RG	GHL	7/29/95	

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CURTIS KELLY, INC.		HOUSTON, TEXAS	
14875 WATERLOO			
DESCRIPTION: 32" O.D. X 6'-9" FACE / TAN W/ 38" I.D. JACKET			
LIQUID ADDITIVES SERVICE DRUM			
ITEM: PS-2001-220000-95-5077			
CUSTOMER:		ENTERED JAN 29 1995	
M.W. KELLOG CO. / PHILLIPS SUMIKA POLYPROPYLENE CO.		FINAL APPROVED PRINT	
SCALE: 1" = 1'-0"	P.O. No. 6014-02D1-D413-02		
DRAWN: R. GRAY	FILE No. 4646		
CHECK: GRIFF	DWG. NO. 4646-1275		
APVD: GHL	SHT 2 OF 2	REV. 2	