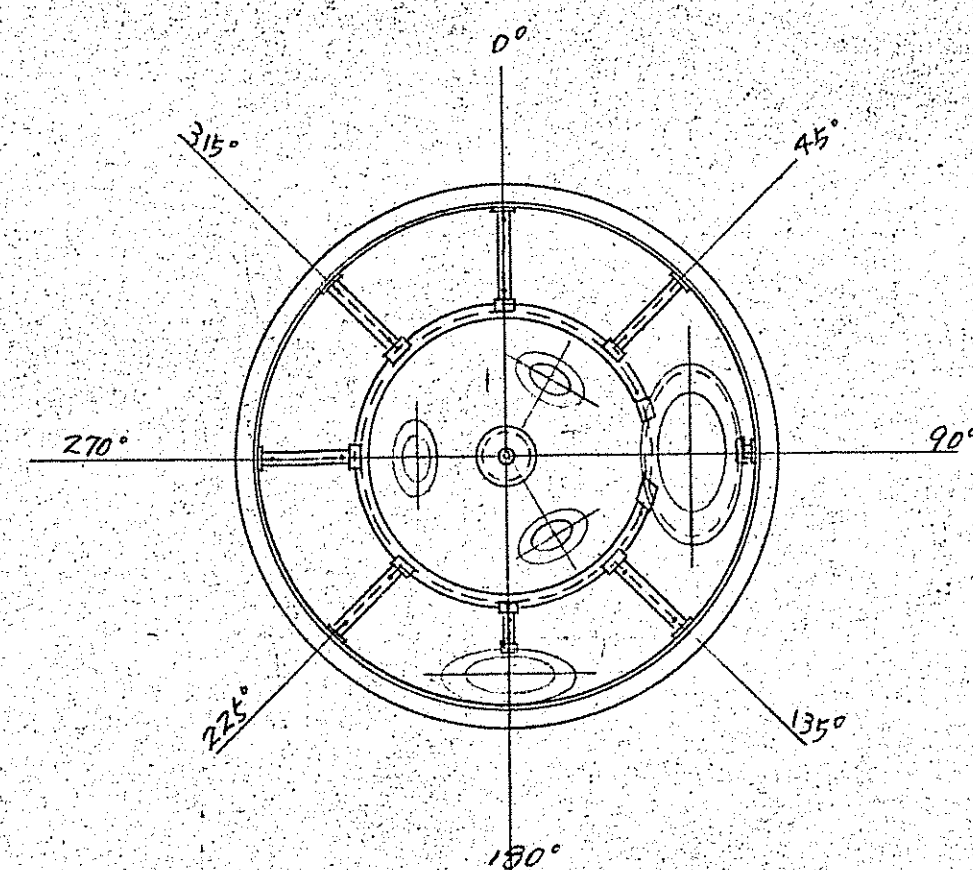
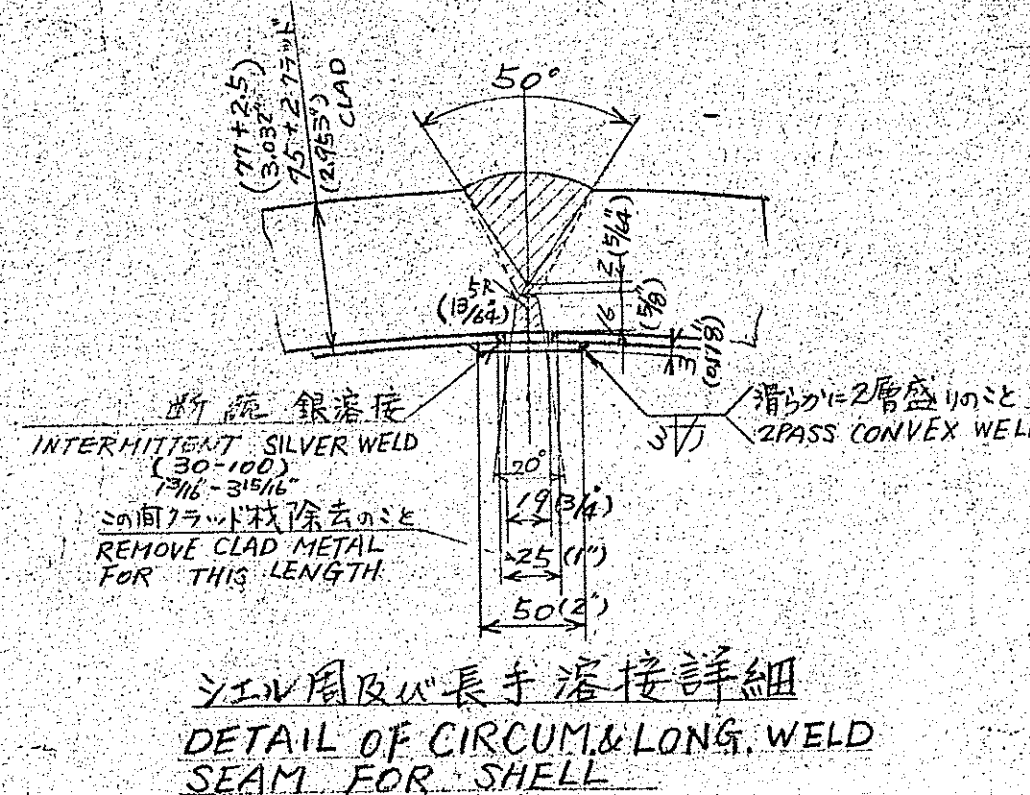
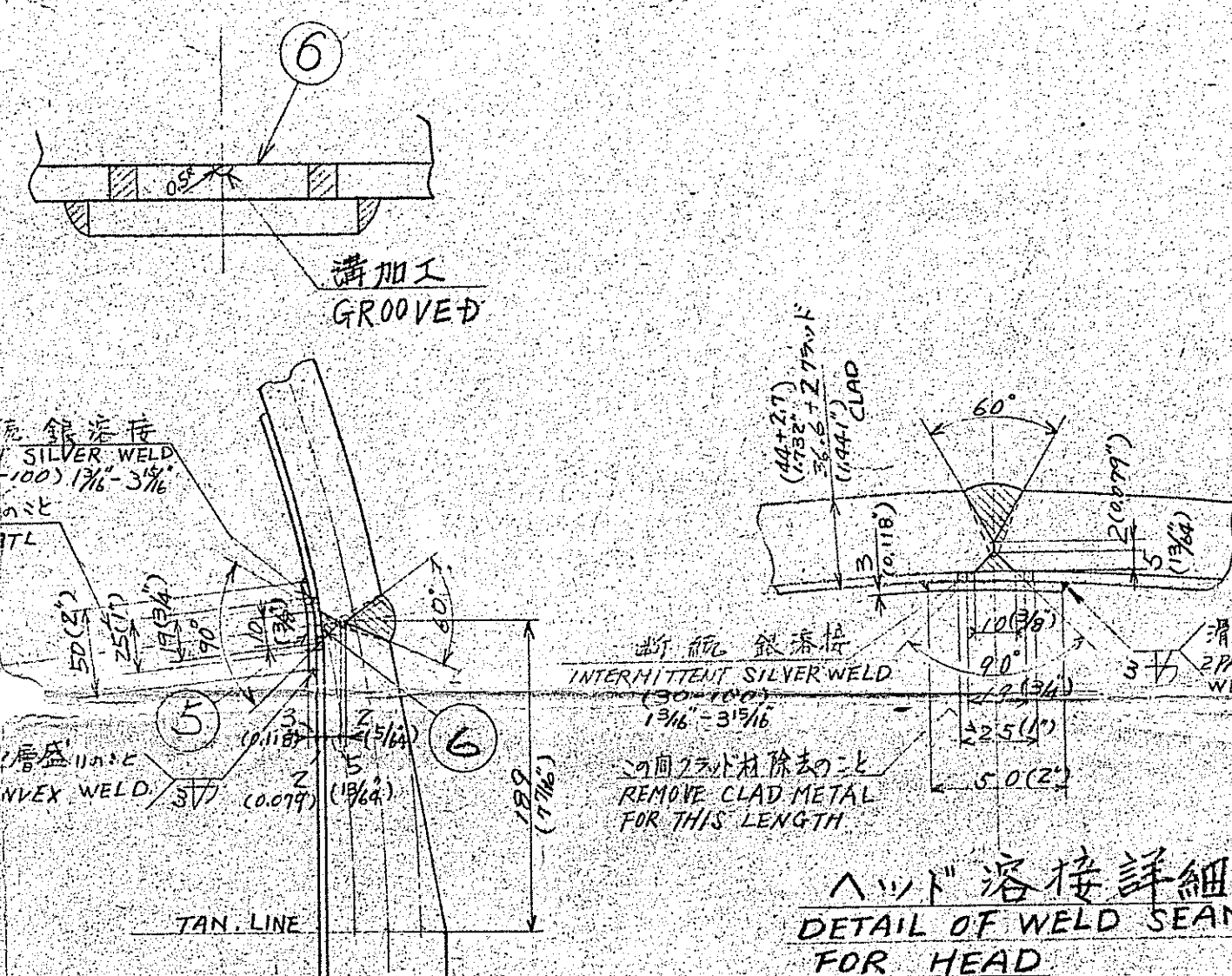




VIEW B-B



DETAIL "D"



ヘッド溶接詳細
DETAIL OF WELD SEAM
FOR HEAD

N-7 3'	3	ANSI 900LB	PAD	F.F. 3" I.D.S	STEADY BEARING	SEE D
N-8			DELETED			
N-7 76"	1	ANSI 900LB	L.W.N.F.F.	14" I.D.S	AGITATOR CONN.	SEE L
N-6 1 1/2"	4	ANSI 900LB	PAD F.F.	1 1/2" I.D.S	T.	(3-5%)
N-5 3"	1	ANSI 900LB	PAD F.F.	3" I.D.S	DRAIN	SEE D
N-4 20"	1	ANSI 900LB	L.W.N.F.F.	20" I.D.S	MANWAY	SEE D
N-3 16"	1	ANSI 900LB	L.W.N.F.F.	16" I.D.S	SPOOL PAD	SEE D
N-2 6"	1	ANSI 900LB	L.W.N.F.F.	6" I.D.	SOLUTION OUTLET	SEE D
N-1 6"	1	ANSI 900LB	PAD F.F.	6" I.D.S	FEED INLET	SEE D
MARK NOMIN No SIZE	No	RATING	TYPE	FACE	T.D/A FLANGE	LIST
					SERVICE	NOZZLE PROJECT E OF SH TO FLG

NOZZLE LIST

第三角法 THIRD ANGLE PROJECTION	フランジ類の穴割りは特記の外中心線に対し振り分け する ALL BOLT HOLES SHALL STRADDLE CENTER LINE UNLESS OTHERWISE NOTED
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PROCEDURE OF FABRICATION, INSPECTION AND TESTING
SHALL BE IN ACCORDANCE WITH FOLLOWING SPECIFICATION.

- 1) 1441 - 1102A SPECIFICATION FOR TITANIUM CLAD VESSELS
- 2) 1441 - 10A1 DESIGN AND CONSTRUCTION REQUIREMENTS FOR PRESSURE VESSELS.
- 3) 1441 - 1100A GENERAL NOTES FOR PRESSURE VESSELS

製作、検査手帳は上記到來仕様書による。

ED	③	APPD M. E. ... 1991	Mar. 10 1991	CK 29709	61055, EE, A3, 150, 200.
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化	DRAWN	MAR / 1971	JOB CLASSIF NO	JOB NO.	WORK
	CHKD		D 13 304	TC 3318	F

I.C.I. DRG. No. F/X/B-409633

