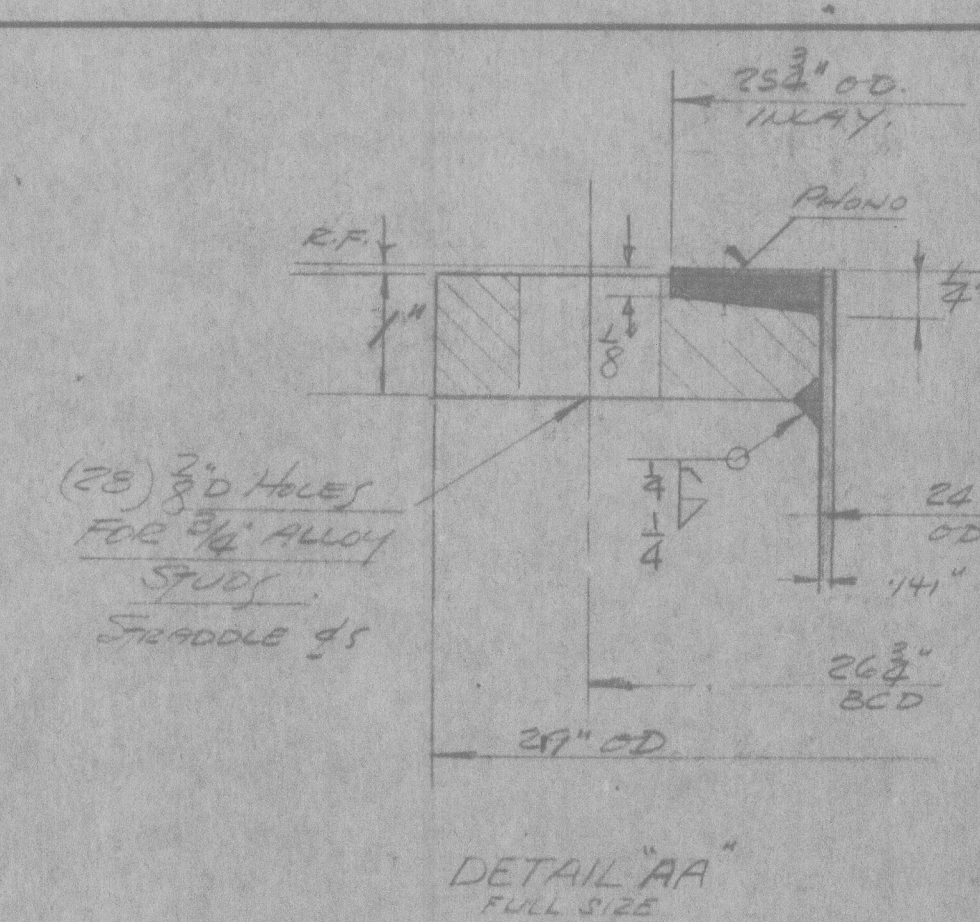
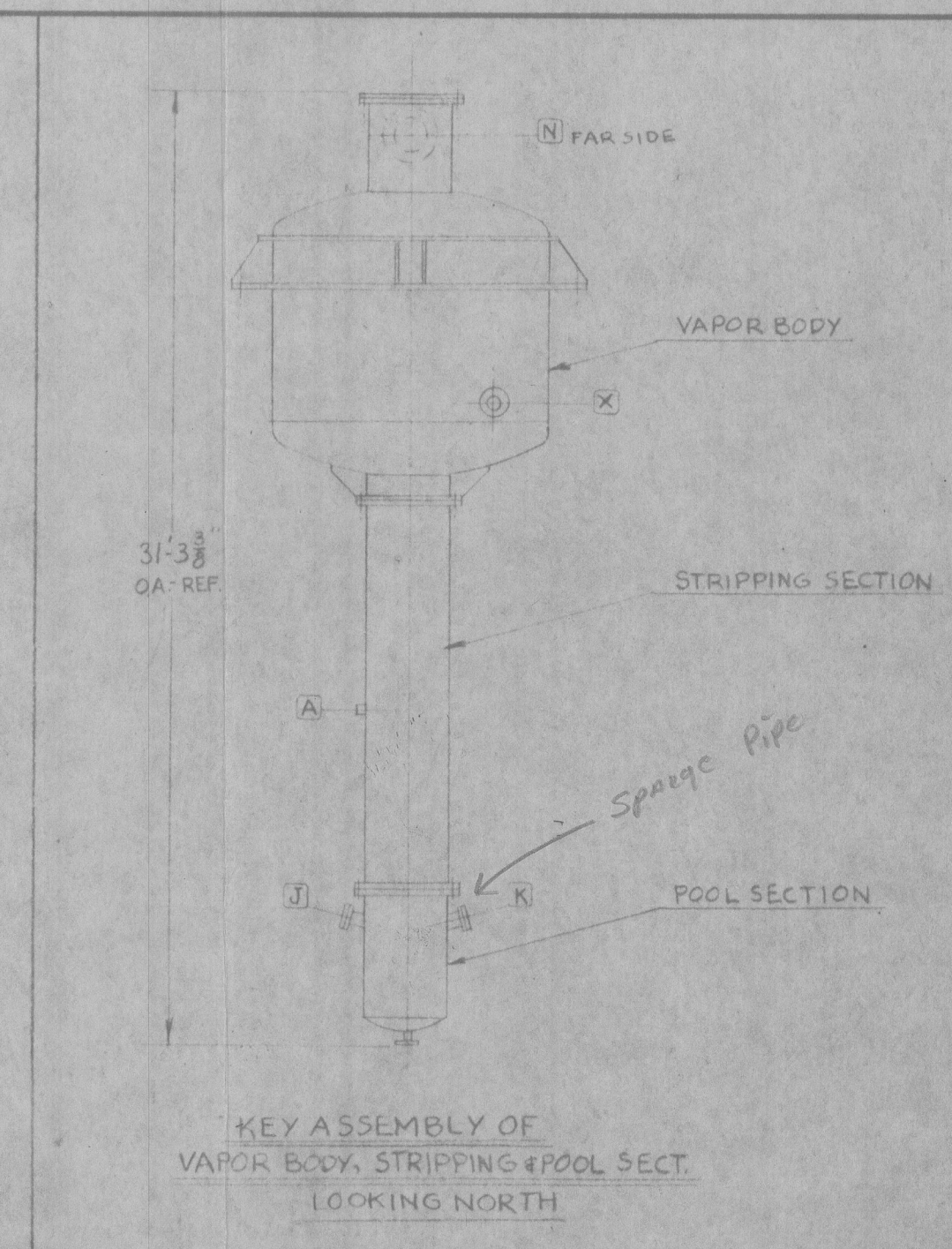
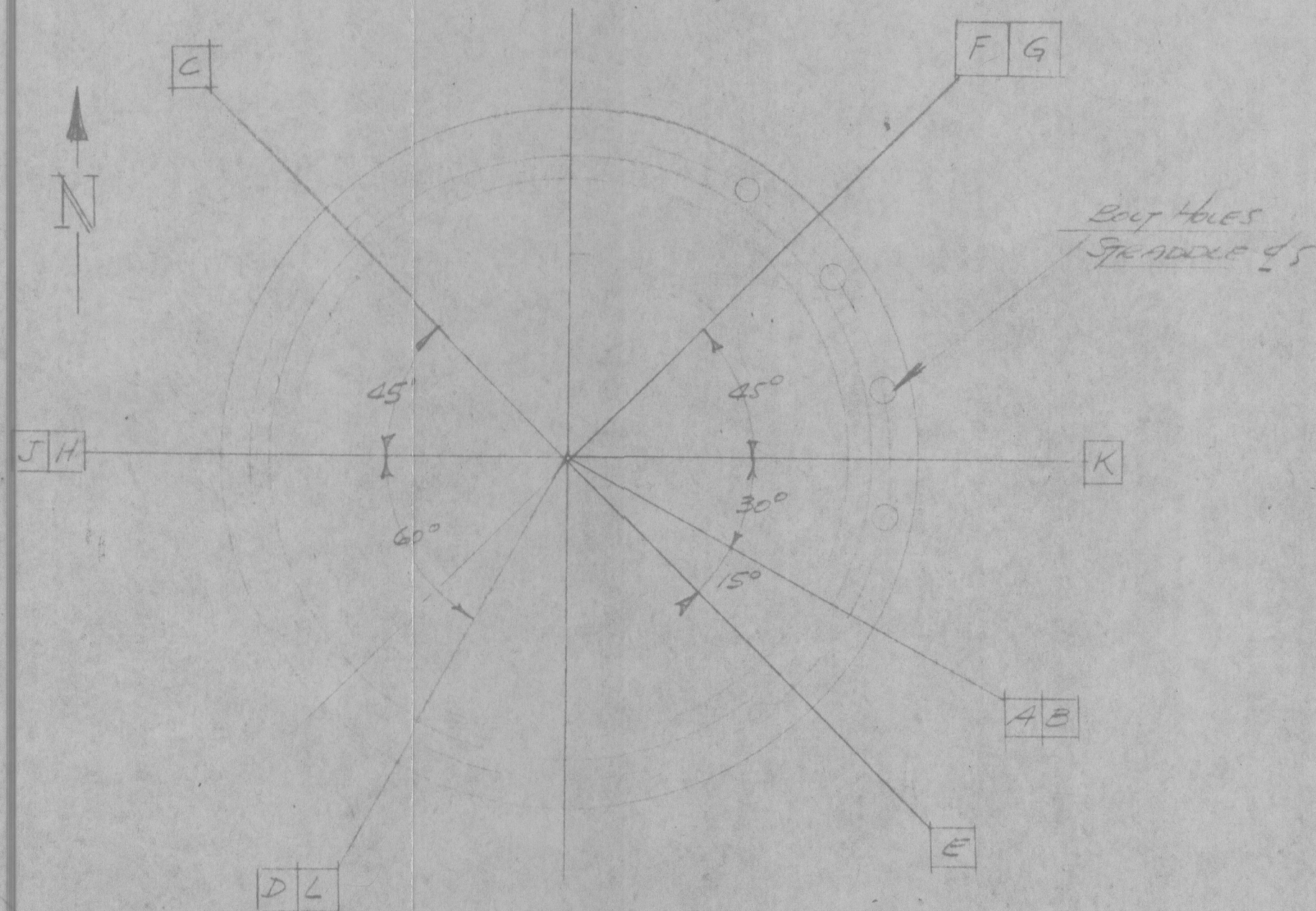




Bot. of Stripping Sect.
See DWG. 12836-1

GASK: 3/8" THK DURAELA
TOP FLG: SEE DET. "AA"

(2) 4" ARTISAN 90° SIGHT GLASS
SEE DWG. 12673-2. N.E.K. 5/5 3/16 L

J

A 1 1/2" 3000# COUP. 5/8 3/16 L
COIL INLET. SEE DET. "CC"

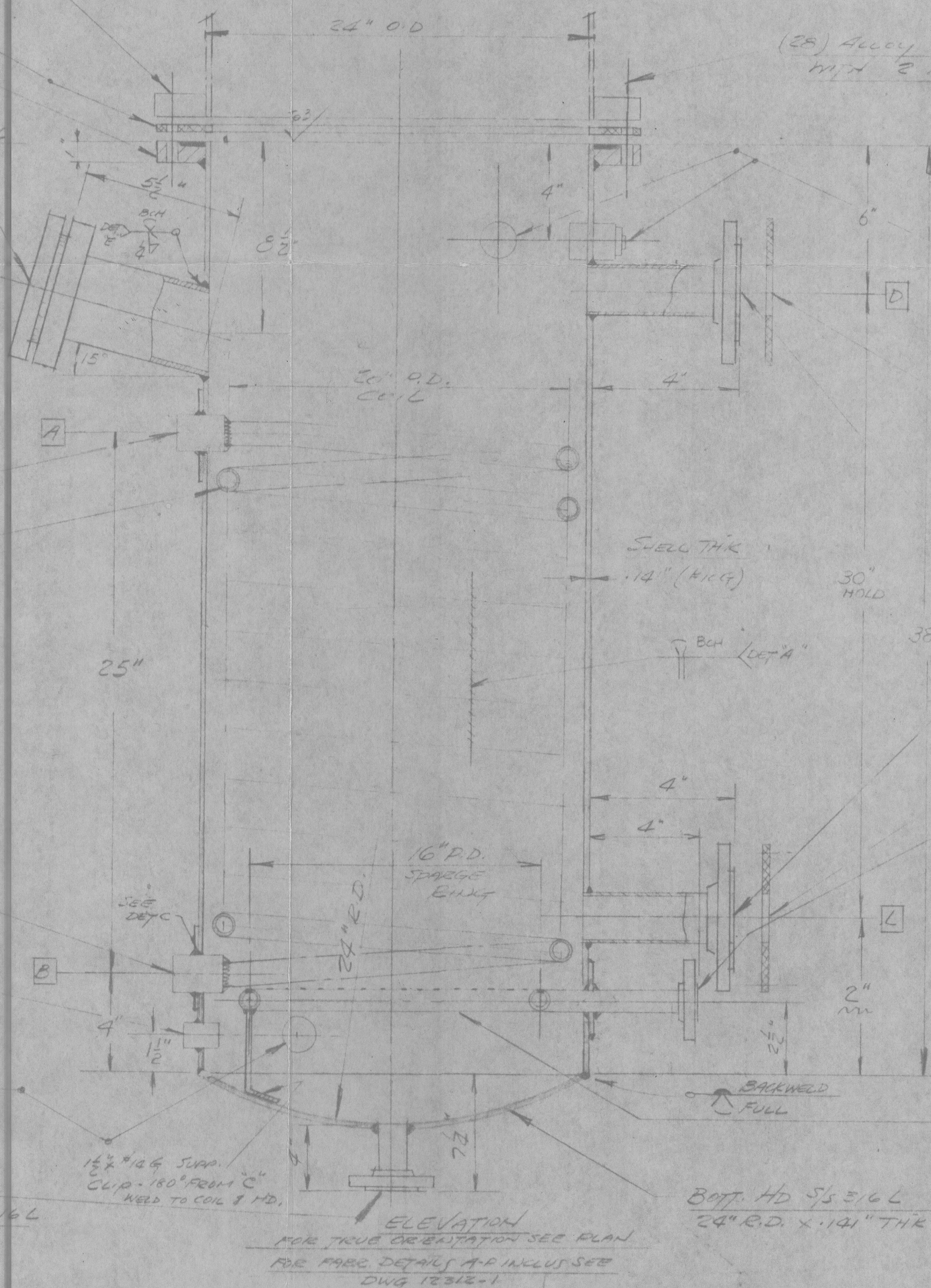
SEAL COIL 1 1/2" SCH 5
5/8 3/16 L PIPE - 11 TURNS
(APPROX. 50 IN. T.)

B 1 1/2" 3000# COUP. 5/8 3/16 L
CONDENSATE OUT. SEE DET. "C"

H 1 1/2" 3000# COUP. 3/16 L
T.I.

G 1 1/2" 3000# COUP. 3/16 L
T.C.

Bot. Outlet
M 2 1/2" 150# LAP JF. TYPE F.S. FLG
& 2" SCH 40 L.T. SUB END 3/16 L
SEE DET. "BB"



(25) 4" ALLOY F.S. STUDS 3/4" DIA
WITH 2" EX. NUTS EA

1" 3000# COUP. (2) (F.S. FLG)
PLUGGED 3/16 L E F

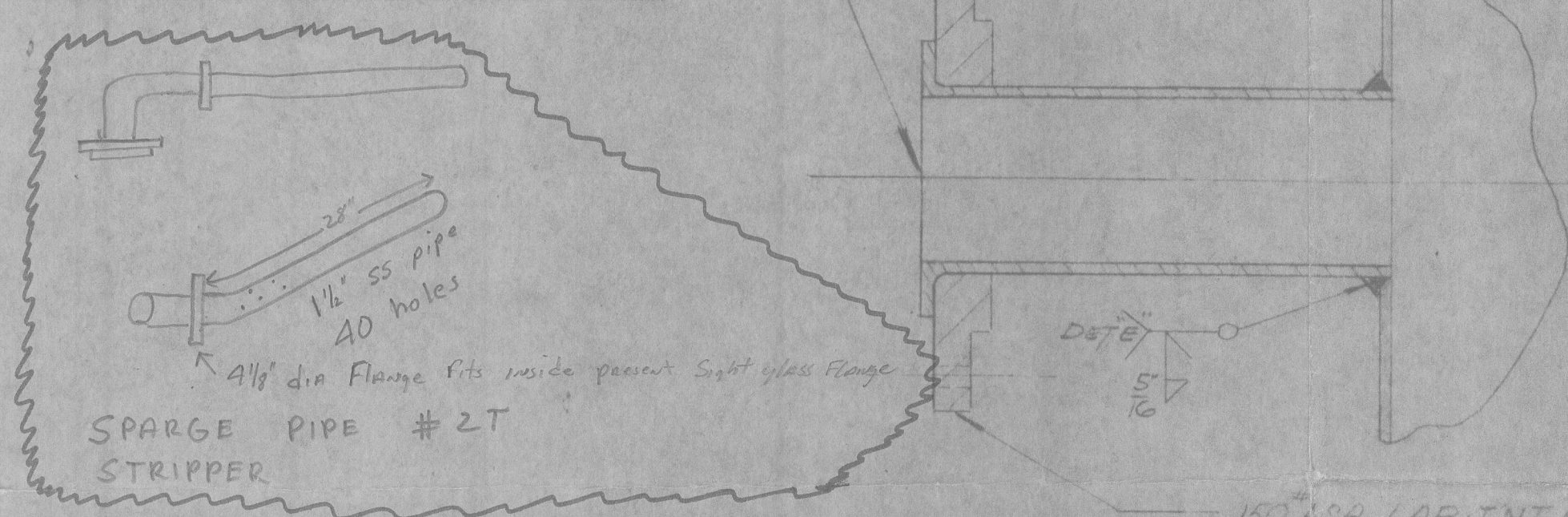
(2) COIL LEV. COUPLERS
1 1/2" SCH 40 LAP JF. TYPE F.S. FLG
& 2" SCH 40 L.T. SUB END 3/16 L
SEE DET. "BB"

3/8" THK DURAELA GASK

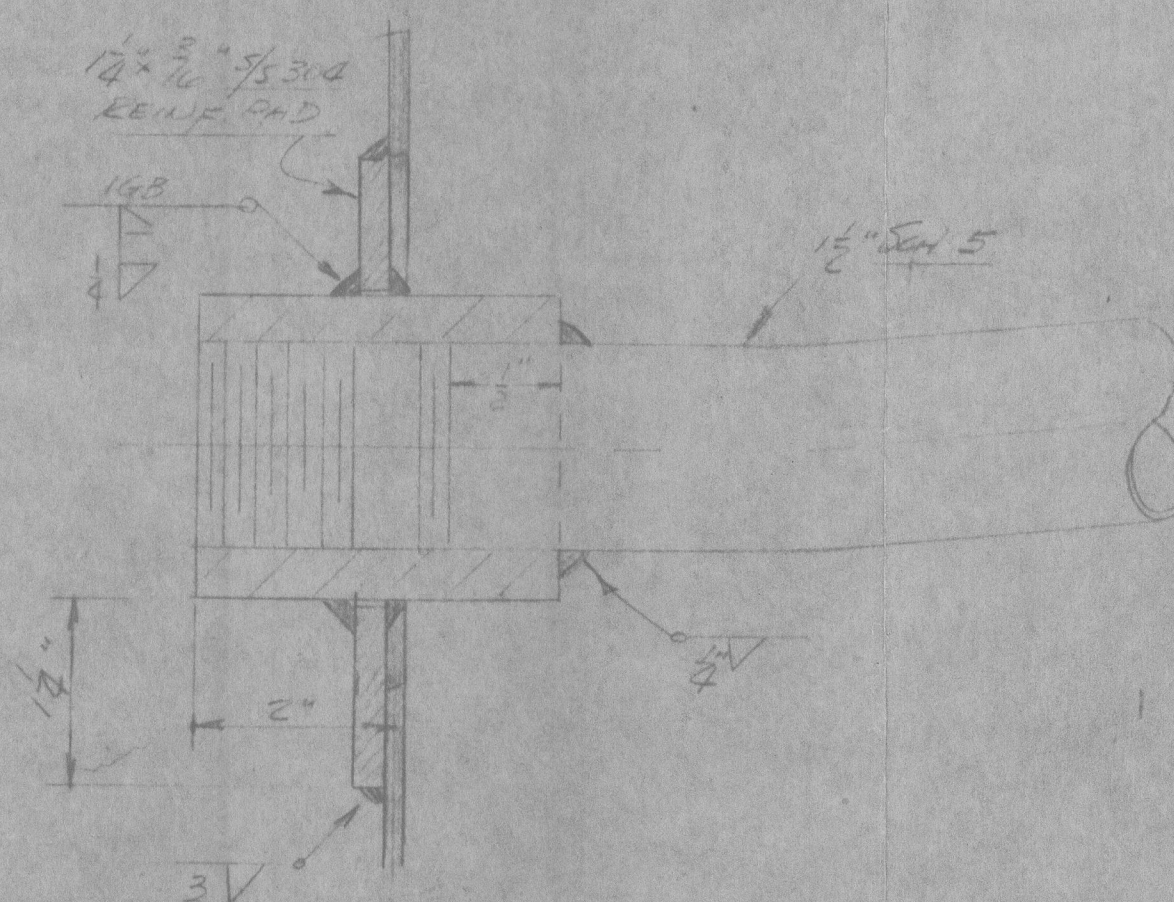
1 1/2" 150# L.T. 90° SPARGE RING
ATTACH. INLET NUTS PER
DETAIL "CC"

1 1/2" SCH 40 SPARGE
PIPE WITH 40 3/8" DIA. EQUALLY
SPACED HOLES ON TOP 3/16 L

Bot. Hd 5/8 3/16 L
24" B.D. X 1 1/4" THK



SCH 40 LAP JF SUB END
5/8 3/16 L



- NOTES:
- DESIGN: SHELL FULL VAC. 450°F
COIL 150°F, 450°F
 - TEST: SHELL 30 PSI HYDRO.
COIL 300 PSI 6 HYDRO.
 - BASIC MAT'L: 5/8 3/16 L - MILL TEST
REPORTS REQ'D.
 - NO X-RAY, NO S.I.R. -
CONSTRUCTION FUSING NEEDED.

SUP. PAINT: 3/4" SURF. ONE COAT
PASSIVATE 5/8 SURFACES
FOR ALL ATTACHMENT WELD
DETAILS INCL. LONG T. GRTH
SHELL SEAMS SEE DWG.
12832-1

Ref. DWGS:
12835-1: VAPOR BODY
12836-1: STRIPPING SECTION
12832-1: FABR. DETAILS

V-515 19-206
PLAST

3	ADDED KEY ASSEMBLY	1/16	9-18-61
2	REV. RE-CLUT. & CERT. FOR FABR.	1/16	7-22-61
1	PRELIM. FOR APPROVAL	1/16	6-23-61
ISSUE	REVISION	BY	DATE

ARTISAN METAL PRODUCTS, INC.
POND STREET - WALTHAM
BOSTON 54, MASS.

STRIPPER POOL-SECTION

PITTSBURGH CHEMICAL CO.

DWN. BY	DATE	LIMITS ON DIMENSIONS	FRAC. ±
CHK'D BY	DATE	UNLESS OTHERWISE	DEC. ±
		SPECIFIED	ANG. ±
APPR'D BY	DATE	ISSUE	
SCALE	REFER	3	DWG. NO. 12837-1

40640
SHOP NO.

25-30-5079