## FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

V-2A - Glycerol Removal Vessel

Manufactured and certified by TOROMONT PROCESS SYSTEMS, INC., 10815 TELGE ROAD HOUSTON, TEXAS, 77095  (Name and address of manufacturer)										
2. Manufactured for Mississippi Chemi	cal		/Nom	e and address of						
3. Location of installation Donalson, LA			(IVAII)	e and address of p						
		_		(Name and ad	•		470			
4. Type: Vertical 22715-402A (Horiz or vert. tank) (Mfgr's serial No.)			(CRN)		22715-402 (Drawing no.)		476 (Nat'i Bd. No.	2003 (Year built)		
The chemical and physical properties of a VESSEL CODE. The design, construction,	Il parts meet the	requirements o	f material specif		SME BOILER AN		2001	) (Teal paint)		
•	•		,	·	-		Year			
to 2002	to <u>2002 -</u> Addenda (Date) Code Cas					ase Nos. Special Service per UG 120(d)				
6. Shell: SA-516 70N	1,	000	.0625"		36"		204" S/S			
Matl. (Spec. No., Grade)	Nom.	om. Thk. (in.)		rr. Allow. (in.)		Diam. I.D. (ft. & in.)		Length (overall) (ft. & in.)		
7. Seams: Dbl. welded Long. (Welded, Dbl., R.T.	Spot (Spot or Full)	85 Eff. (%)	H.T. Temp (°F)	Time (hr)	Dbl. welded, Girth (Welded,		Spot R.T. (Spot, Partial.			
Sngl., Lap, Butt)	. (Spot or Full)	⊏IT. (%)	m.i. temp ('r)	i ime (nr)	Sngl., Lap, B		or Full)	No. of Codises		
8. Heads: (a) Mati. SA-516 Gr 70N (b) Mati. SA-516 Gr 70N										
(Spec No., Grade)  Location (Top, Minimum Corrosion Crown Knuckle			Knuckle	Elliptical	Conical	(Spec No., Grade)  Conical Hemispherical Flat Side to Pressure				
Bottom, Ends) Thickness	Allowance	Radius	Radius	Ratio	Apex Angle	Radius	Diameter	(Convex or Concave)		
(a) Bottom .859"	.0625	•		2:1	-	-	<del> </del>	Concave		
(b) Top .859"  If removable, bolts used (describe other fa	.0625	-	<u> </u>	2:1	<u> </u>		<u> </u>	Concave		
(Matt., Spec. No., Gr., Size, No.)										
MAWP 750/FV psi at				psi at max. te	x. temp. 250 °F					
Min. design metal temp.	-20	°F at	750/FV	psi. Hyd	ro., pnaul, on comb	#test pressure		975 psi.		
10. Nozzles, inspection and safety valve oper	nings:									
Purpose Diam.	Туре .	Mati.		Nom.	Reinforcement Matl,		How Attached	Location		
(Inlet, Outlet, Drain) No. or Size  Gas Inlet 1 4	RFLWN	SA-105		1.0	Inherent		Welded	Shell		
Gas Outlet 1 4	Pipe	SA- 106 Gr B		.531		Inherent		Bottom Head		
Fill 1 12	RFLWN	SA-105		1.88	Inherent		Welded	Top Head		
Access 1 18	RFLWN	SA-105		1.75	Inherent		Welded	Shell		
Sample 1 1-1/2	RFLWN	SA-105		.63	Inherent		Welded	Shell		
					•					
11. Supports: Skirt Yes Lugs - Legs - Other - Attached Welded to Bottom He							ed to Bottom Head			
(Yes or no) (No.) (No.) (Describe) (Where and how)										
12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:										
(Name of part, item number. Mfgr's name and identifying stamp)										
Impact Test Exempt per UCS-66, UG-20(f)										
	<u> </u>	CERTIFICA:	TE OF SHOP	/ FIELD COM	IPLIANCE					
We certify that the statements made in	this report are co					rkmanship of thi	s vessel conforn	n to the		
ASME Code for Pressure Vessels, Sec					29,612	expires		0/2006		
Date09/24/2003 Co. Name	TOROMONT		SYSTEMS, IN	IC	Signed	Alternation	epresentative)			
		<del></del>	TE OF SHOP	/ FIELD INS	PECTION /	0				
Vessel constructed by TOROMONT PROCESS SYSTEMS, INC. at 10815 TELGE ROAD HOUSTON, TEXAS 77095										
I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of										
TEXAS and employed by OneBeacon America have inspected the component described in this Manufacturer's Data Report on 09/24/2003 , and state that, to the best of my knowledge and belief, the										
Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor										
his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the										
Inspector nor his employer shall be liable in any manner for any fersonal injury or property damage or a loss of any kind arising from or connected with this inspection.										
Date 09/24/2003 Signed 4, Lagrand Commissions NB //4/7 A R - TX/973 (Authorized Inspector) (Nat'l Board. (Incl. endorsements) State, Prov. and No.)										