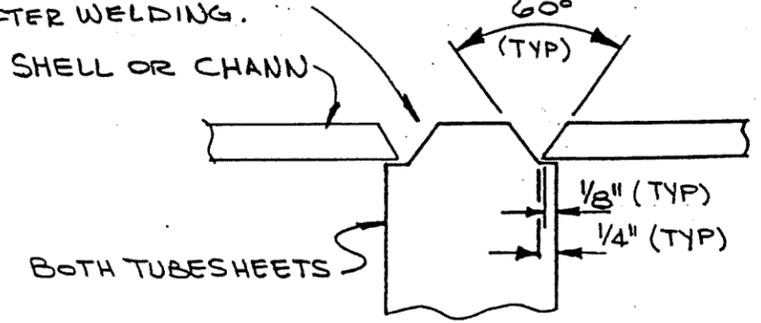


DRILL (24) 7/8" ϕ HOLES FOR 3/4" ϕ x 5 1/4" LG STUDS w/ (2) NUTS EA. (SA-193-B7 & SA-194-2H)

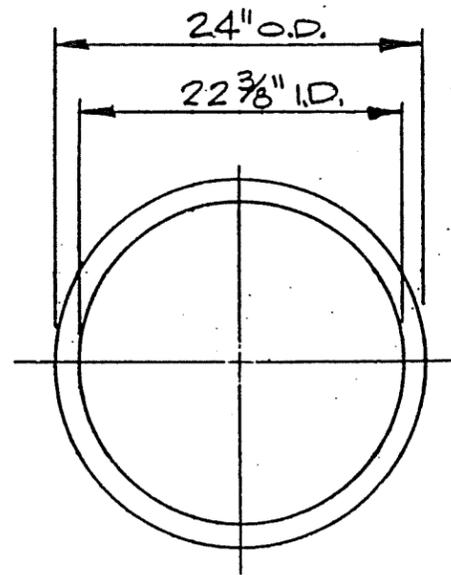
CHANNEL FLANGE & COVER DETAILS

FLANGE: SA 105
COVER: SA 516-70

THE WELD JOINT PREPARATION SURFACES & THE PERIPHERAL EDGE OF TUBESHEET SHALL BE DYE PENETRANT EXAMINED BEFORE WELDING & THE WELD AFTER WELDING.

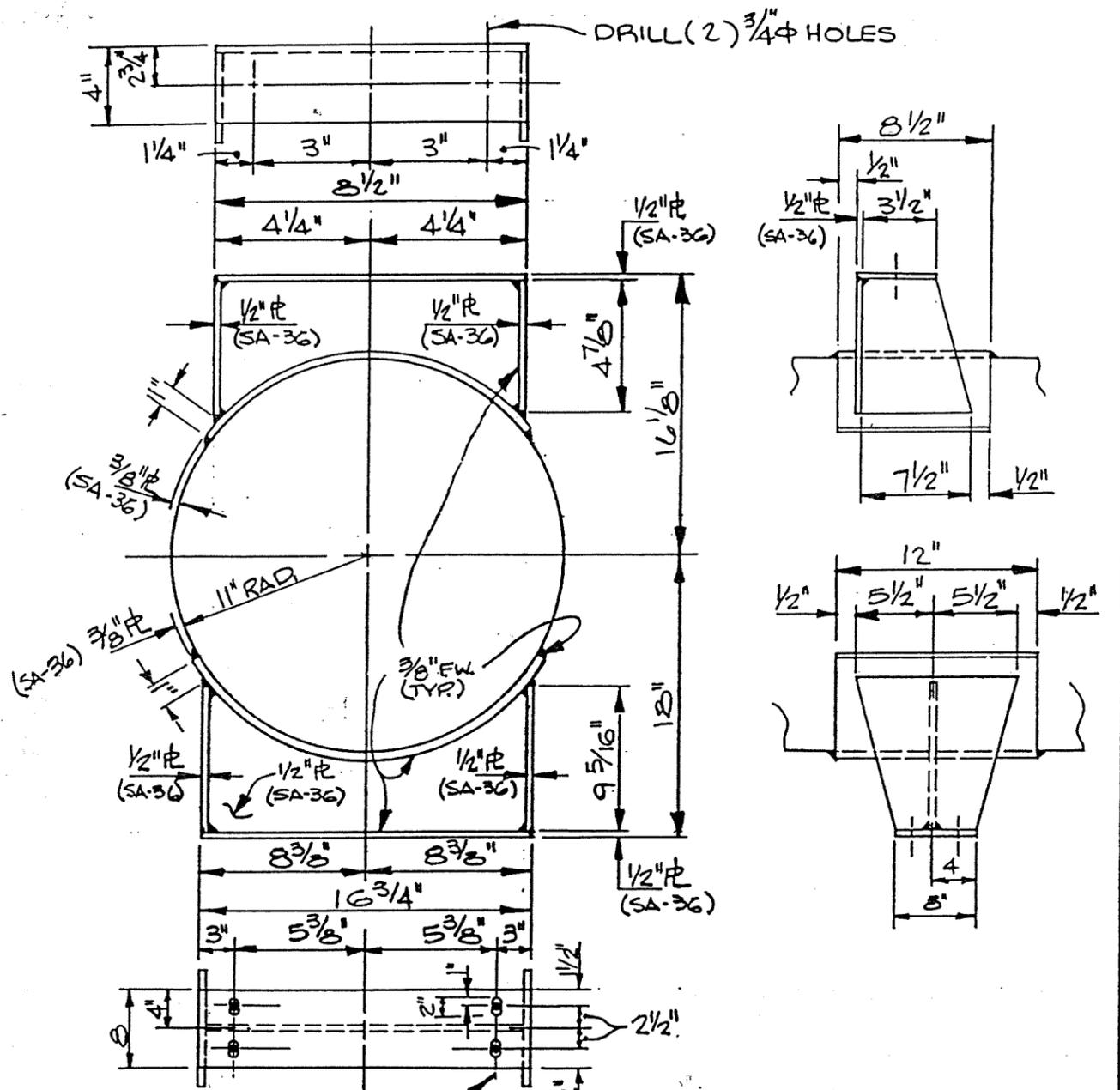


DETAIL "1"



GASKET DETAIL

(2) REQ'D
MAT'L - 1/8" THK COMP
NON-ASB



DRILL (4) 1" ϕ HOLES FIXED SADDLE
DRILL (4) 1" x 2" SLOTS SLIDING SADDLE

SADDLE DETAILS

(2) EA. REQ'D

REV.	DESCRIPTION	DATE	BY	CK
1	REL. FOR FAB	9-25-90	GK	DL
0	FOR CUSTOMER APPR'L	9-21-90	GK	DL

CUSTOMER: TRIAD CHEMICAL			
P.O. NO.: 90-04-03254-2			
SERVICE :			
OHMSTEDE			
DWN	FS	ITEM: E-206	B-38112-5
CK	DL	JOB: 38112	